

## Premier Press Brake Manual

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### **Premier Press Brake Manual**

Introduction! We suggest all users and operators to read this press brake operation manual carefully before using this press brake machine.. This operation manual is designed for specialized and qualified personnel. It comes completes with diagrams and all the documentation necessary to lift, move and place the machine and instructions for the safe use and maintenance.

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always observe the safety precautions listed in this manual when

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installing, operating, and servicing the Hurco press brake. These and other safety precautions are discussed in the American National Standards Institute's "Standard for Machine Tools - Power Press Brakes - Safety Requirements for Construction, Care, and Use" (ANSI B11.3). The

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arms are standard on brakes up to 14'. All 16' and longer brakes come with (3) arms. Each arm bolts up to front of press brake bed or can slide left to right across front edge of bed with optional t-slot. Convenient ram level indicator showing distance from zero point (ram level). Very visible and easy to read. NOTE: Power tilting systems ...

## **PRESS BRAKES**

Premier has 100's of Weld Procedures covering an extensive range of material types, processes, and thicknesses, for multiple code disciplines, ranging from manual, to robotic procedures. Below is a list of the material joining processes that Premier implements and the metals that are used in our manufacturing process.

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Keys, Doors, and Windows When all additional transmitters 2. With the vehicle in P (Park) or are programmed, press and N (Neutral), press the brake hold the ENGINE START/ pedal and press ENGINE STOP for 12 seconds to exit START/STOP. See Starting the programming mode. Page 38: Remote Vehicle Start Keys, Doors, and Windows 2.

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